

**Topilene® J642**

**Polypropylene Block Copolymer**  
For Injection Molding Applications

**Product Description**

**Topilene® J642U** is a specially designed polypropylene block copolymer that features good flowability and excellent mechanical properties. It is suitable for injection molding applications.

**Characteristics**

**Typical Application** Automotive parts(Pillars, Battery case, etc), Industrial articles(Container, Crate, Pallet, etc), Electric appliances(Cleaner, Refrigerator, Washing machine, etc), Stationery, Housewares, General goods

**Features** Good flowability / Excellent stiffness / High impact strength / Short cycle time / Anti-static

**Typical Properties**

Resin Properties	Method	Value	Unit
Melt Index(230°C, 2.16kg)	ISO 1133	<b>10</b>	g/10min
Density	ISO 1183	<b>0.90</b>	g/cm <sup>3</sup>
Tensile Strength at Yield	ISO 527-1	<b>26</b>	MPa
Flexural Modulus	ISO 178	<b>1,300</b>	MPa
Notched Izod Impact Strength(23°C)	ISO 180	<b>8.0</b>	kJ/m <sup>2</sup>
Rockwell Hardness	ISO 2039	<b>95</b>	R-Scale

The values listed above are typical values for reference purpose only and shall not be construed as specifications.

**Storage and Handling**

This product should be stored in dry condition at temperature below 40°C and protected from UV-light. When condensation is visible or can be expected, pre-drying is recommended. (Drying condition: 80~100°C/2~4hours at air circulated condition)

**Disclaimer**

All information, including product characteristics, applications and properties are for reference purpose only and shall not be construed as specifications. Before using this product, customers should carefully review the instructions for use of the product to determine whether the product is suitable for the customer's particular purpose. The customer is responsible for the appropriate, safe and legal use, processing and handling of this product. HYOSUNG CHEMICAL CORPORATION assumes no legal responsibility or liability for the contents of this document. We reserve the right to change the contents of this document without prior notice. This document is copyrighted by HYOSUNG CHEMICAL CORPORATION. **Topilene®** is a registered trademark owned or used by HYOSUNG CHEMICAL CORPORATION.

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