

ASTM Property

PC/PET material that can be applied to automobile radiator grille and door handle

Item	Measuring Method	Condition	Unit	Value
		Physical		
Specific Gravity	ASTM D792	Natural Color	-	1.2
Melt Flow Index	ASTM D1238	250℃, 10kg	g/10min	31
		Mechanical		
Tensile Strength	ASTM D638	50mm/min	kgf/cm ²	560
Flexural Strength	ASTM D790	2.8mm/ min	kgf/cm ²	750
Flexural Modulus	ASTM D790	2.8mm/ min	kgf/cm ²	21000
IZOD Impact Strength(notched)	ASTM D256	1/8 inch	kgf·cm/cm	72
Rockwell Hardness	ASTM D785	R-Scale	-	113
		Thermal		
Heat Deflection Temperature	ASTM D648	18.56kg f/ cm²	°C	106
VICAT Softening Temperature	ISO R 306	5kg	°C	130

- 1. The value above is the representative value of the NP standard and may have deviation. It can only be used for selecting materials.
- 2. The value above shall not be regarded as a material specification and cannot be used for molding designs.

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