

ISO Property

starex®	Grade	VE-0856
	Resin Type	ABS

Flame Retardant, OA Machine, Home Appliances

Item	Measuring Method	Condition	Unit	Value
Physical				
Specific Gravity	ISO 1183	Natural or representative color	-	1.15
Melt Flow Index	ISO 1133	200℃, 5kg	g/10min	3.5
Mold Shrinkage(MD)	ISO 294-4		%	0.3~0.4
Mold Shrinkage(TD)	ISO 294-4		%	0.3~0.4
Mechanical				
Tensile Strength at Yield	ISO 527	5mm/min	MPa	43
Tensile Strain at break	ISO 527	5mm/min	%	3
Tensile Modulus	ISO 527	5mm/min	MPa	2010
Tensile Strength at break	ISO 527	5mm/min	MPa	31
Flexural Strength	ISO D790	2mm/min	MPa	66
Flexural Modulus	ISO D790	2mm/min	MPa	2238
Izod Impact Strength(notched)	ISO 180 1A	at 23℃, 4mm	KJ/m2	25
Charpy Impact Strength(V-notched)	ISO 180 1A	at 23℃, 4mm	KJ/m2	24
Rockwell Hardness	ISO 2039-2	R-Scale	-	96
Thermal				
Heat Deflection Temperature(Unannealed)	ISO 75-2	1.8MPa, 4.0mm	℃	75
Heat Deflection Temperature(Unannealed)	ISO 75-2	0.45MPa, 4.0mm	℃	87
VICAT Softening Temperature	ISO 306	B/50	℃	90
Flammability				
Flammability	UL94	V-0	mm	1.5/2.0/2.5/3.0
Flammability	UL94	5VA	mm	3.0
Flammability	UL94	5VB	mm	2.0/2.5

1. The value above is the representative value of the NP or representative color and may have deviation. It can only be used for selecting materials.
2. The value above shall not be regarded as a material specification and cannot be used for molding designs.

Information inserted in this document such as data, statements, representative values, etc. are provided solely for customer convenience. It does not expressly or impliedly guarantee anything regarding the safety or practicability of the (1) materials, (2) products, and/or (3) design that utilizes recommendations or proposals, of LOTTE Advanced Materials. Furthermore, nothing in the contents of this document shall have any legal binding effect, and especially, the representative value is simply for reference and is not a minimum value that has legal binding effect.

Whether materials and/or products of LOTTE Advanced Materials and/or a design that uses or utilizes LOTTE Advanced Materials' recommendations or proposals are (is) compatible with individual uses shall be determined solely by each user and such user shall be solely responsible for any results, including but not limited to, any and all loss and damages incurred due to such uses. Users must implement and verify all testing and analyses for proving the safety and compatibility of final products that have been created or altered by using LOTTE Advanced Materials' materials or products. The data and values inserted and/or contained in this document may be changed due to quality improvement of the product without any prior notification.

※ The last update date : 06/21/2017