

## ISO Property

starex <sup>®</sup>	Grade	HF-0670 U
	Resin Type	ABS

Item	Measuring Method	Condition	Unit	Value
Physical				
Specific Gravity	ISO 1183	Natural or representative color	-	1.04
Melt Flow Index	ISO 1133	200℃, 5kg	g/10min	3.5
Mold Shrinkage(MD)	ISO 294-4	Flow at 2mm(MD)	%	0.3 ~ 0.6
Mold Shrinkage(TD)	ISO 294-4	X-Flow at 2mm(TD)	%	0.3 ~ 0.6
Mechanical				
Tensile Strength at Yield	ISO 527	50mm/min	MPa	42
Tensile Strain at break	ISO 527	50mm/min	%	-
Tensile Modulus	ISO 527	50mm/min	MPa	2300
Tensile Strength at break	ISO 527	50mm/min	MPa	33
Flexural Strength	ISO 178	2mm/min	MPa	69
Flexural Modulus	ISO 178	2mm/min	MPa	2400
Izod Impact Strength(notched)	ISO 180 1A	at 23℃, 4mm	kJ/m <sup>2</sup>	18
Charpy Impact Strength(V-notched)	ISO 179 1eA	at 23℃, 4mm	kJ/m <sup>2</sup>	21
Rockwell Hardness	ISO 2039-2	R-Scale	-	109
Thermal				
Heat Deflection Temperature(Unannealed)	ISO 75-2	1.8MPa, 4.0mm	℃	76
Heat Deflection Temperature(Unannealed)	ISO 75-2	0.45MPa, 4.0mm	℃	-
VICAT Softening Temperature	ISO 306	B/50	℃	92

1. The above figures are the representative values based on NP, which may vary from color to color, and can be used as a reference only for the purpose of selecting materials.
2. The above figures are basic guidelines for selecting materials; therefore, they are not regarded as the official specifications for materials involved, and cannot be used for the purpose of designing a mold.
3. The above values can be adjusted in accordance with processing conditions, and the specific change in

value is allowed only within a limited range in which adjustment has no adverse or negative impact on the final product.

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